



CENTER OF EXCELLENCE

An initiative of
APPAREL MADE-UPS & HOME FURNISHING
SECTOR SKILL COUNCIL

ONLINE

mdp

Management Development Programme

Comparison between Bundle, Progressive and Modular System

System Attributes	Bundle	Progressive	Modular
Workflow	Push	Push	Pull
Method of retrieval to workstation	Brought to operator or self retrieved from storage	Brought to operator from operator by cart or conveyor	Hand Off
WIP	High level (Racks or carts of bundle)	Moderate levels (enough to balance the lines)	Zero to minimal
Number of tasks per operator	Single task to whole	Single task	Single to multiple
Interaction between operators	NO team work	No team work	Team work

CONDUCTING TWO (2) ONLINE BATCHES TOGETHER

ON

INDUSTRIAL ENGINEERING